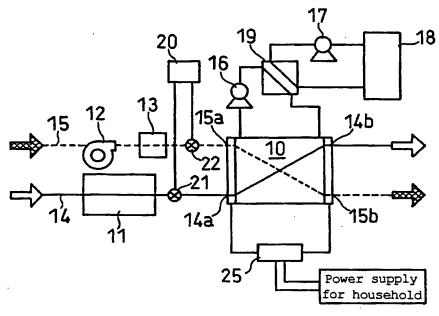
FIG. 1



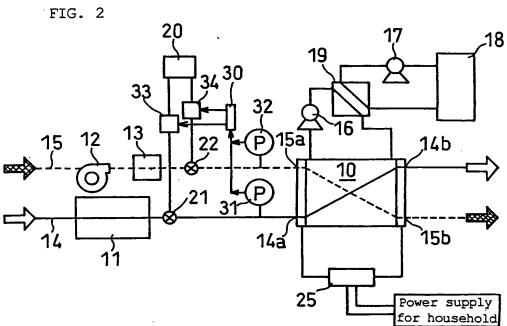


FIG. 3

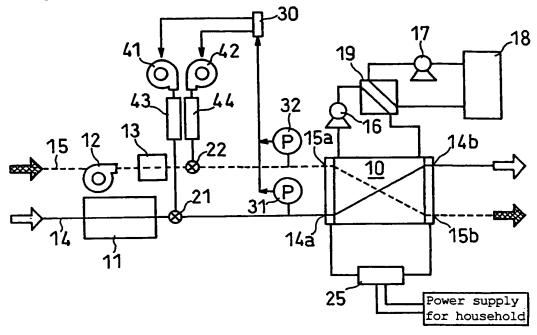


FIG. 4

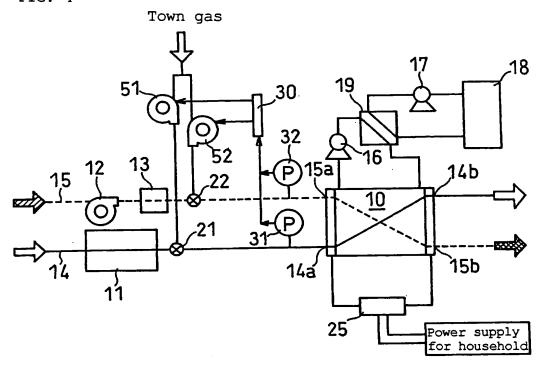


FIG. 5

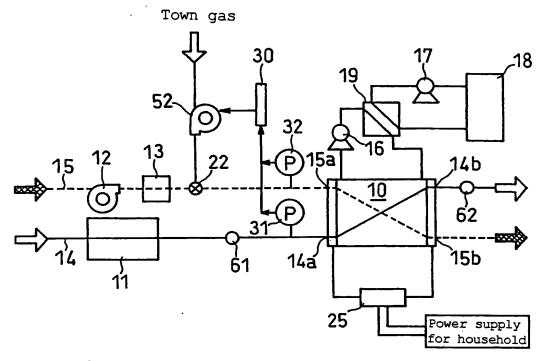


FIG. 6

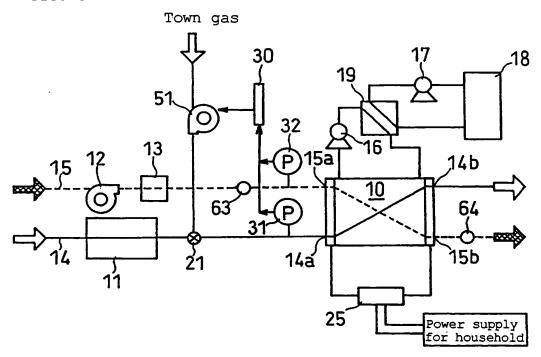
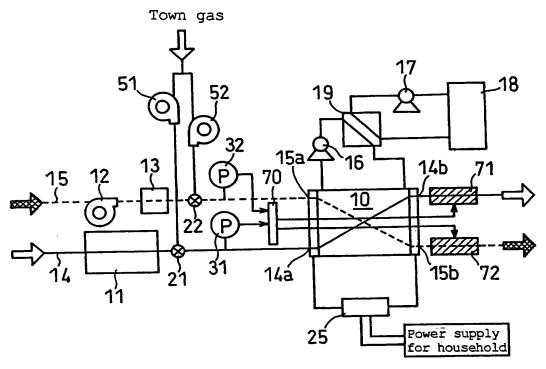
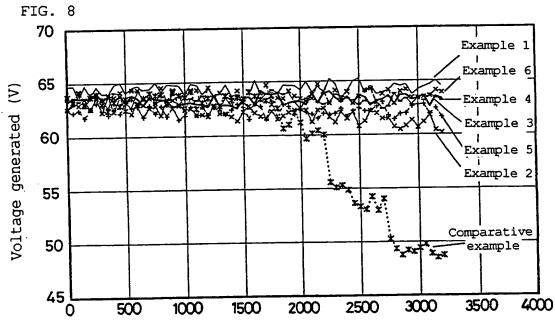


FIG. 7





Start-up/shut-down cycle (cycle)